

## **Orbitwrap Pallet Wrapping Machine**



- 1. Check that the power to the machine is turned on and that the speed setting is set at the lowest speed.
- 2. Check surroundings to ensure that there are no obstructions to the turning pad.
- 3. Safely lower the pallet from the forklift onto the turning pad and park the forklift in a safe location with tynes down.
- 4. Extend the plastic wrap and tie on the pallet.
- 5. Set the speed to the required speed level.
- 6. Ensure that other workers are clear of the machine and are aware that you are about to operate the pallet wrapper.
- 7. Press the start button and stand safely away from the machine.
- 8. Monitor the machine process for safe operation.
- 9. Engage safety switch should an incident or a safety issue occur.
- 10. Isolate the machine for the safety of all staff.
- 11. Report the incodent to management immediately.
- 12. Operate only when machine has been cleared for use.